

Boyle-Mariotte law

The Boyle-Mariotte Law

The Boyle-Mariotte Law, also known as Boyle's Law, states that the pressure of ideal gases is inversely proportional to their volume at constant temperature and amount of substance. If the pressure on a gas volume is increased, its volume is reduced by the increased pressure. If the pressure is reduced, it expands.

Mathematically, Boyle's Law is expressed by the formula:
(Approximate formula without considering temperature)

$$p \cdot V = \text{constant}$$

therefore

$$p_1 \cdot V_1 = p_2 \cdot V_2$$

or

$$p_1/p_2 = V_2/ V_1$$

where

p_1 : initial pressure

V_1 : initial volume

p_2 : final pressure

V_2 : final volume

You can learn how this effect can be used to convert the pressure change in a leak test to the leak rate

Based on the above, the formula for converting flow / pressure change is derived:

(without considering temperature):

$$p_{\text{start}} \cdot V_{\text{start}} = p_{\text{end}} \cdot V_{\text{end}} + p_{\text{leak}} \cdot V_{\text{leak}}$$

Since $V_{\text{start}} = V_{\text{end}} = V_{\text{DUT}} + V_{\text{System}} = V_{\text{Test}}$

and $p_{\text{leak}} = 1 \text{ bar}$ (ambient pressure), it follows:

$$V_{\text{Test}} \cdot (p_{\text{start}} - p_{\text{end}}) = V_{\text{leak}} \cdot 1 \text{ bar}$$

$$\Rightarrow V_{\text{leak}} = (V_{\text{Test}} \cdot \Delta p) / 1 \text{ bar}$$

Normalization to flow rate (with test time):

Standardisation to flow rate is achieved by including the test time:

$$Q_{\text{leak}} = \frac{V_{\text{test}} \cdot \Delta p}{t_{\text{test}} \cdot 1000\text{mbar}}$$

or rearranged to Δp :

$$\Delta p = \frac{Q_{\text{leak}} \cdot t_{\text{test}} \cdot 1000\text{mbar}}{V_{\text{test}}}$$

In summary, how this effect can be used to convert the pressure change in a leak test to the leak rate is explained >here<.